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647.1602

Job Sheet 194356



Part No: 647.1602

Job Qty: 10 pcs

Part Name: Doubler Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/1/19

Job Tracking No:

Due Date: 5/30/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV A SHEET 1 IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	10 pcs		5/30/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150 QC 21 - SA	10 pcs	5/30/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op **110** - (Pick Kit)
 Descriptions: **120** - (Small Fab) 1- Assemble nutplate as per dwg
130 - (QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***
150 - (QC21- Final Inspection - Work Order Release)

Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
647.1613	Doubler CCK10Z	10 pcs (1 ea)	110-Packaging 1 - Pick Kit	3104748	
CCR264SS-3-03	Cherry Rivet ST321	80 Ea (8 ea)	110-Packaging 1 - Pick Kit	5099729	
MS21059-3	Nut Plate ST301	40 Ea (4 ea)	110-Packaging 1 - Pick Kit	F123900-3	

Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Packaging 1 - Pick Kit	647.1613	10	42	0	
	CCR264SS-3-03	80	344	0	
	MS21059-3	40	296	0	

Part Specifications					
Specifications could not be found.					

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Container No: S185334



Part: 647.1602

Job No: 194356

Serial No/Batch: S185334

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 05/30/19